

SPLIT

Date: Monday, 29/09/2008 11:54:49 AM
 User: Julie Lecocq

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	MOUNTING LUG		
Job Number	42316 <i>2</i>			Part Number	D22303		
Estimate Number	10256			Drawing Number	D2230 REV F		
P.O. Number				Project Number	N/A		
This Issue	29/09/2008	S.O. No.	:	Drawing Revision	F		
Prsh Rev.	NC			Material			
First Issue	/ /	Type	MACHINED PARTS	Due Date	10/10/2008		
Previous Run	41334			Qty:	200	Um:	Each
Written By				<i>SLP</i>			
Checked & Approved By	<i>JUL 08 9.29</i>			<i>SPLIT</i>			
Comment	Est D 00.05.18 Added inspection level 8, and removed P/O for powder coat EC						

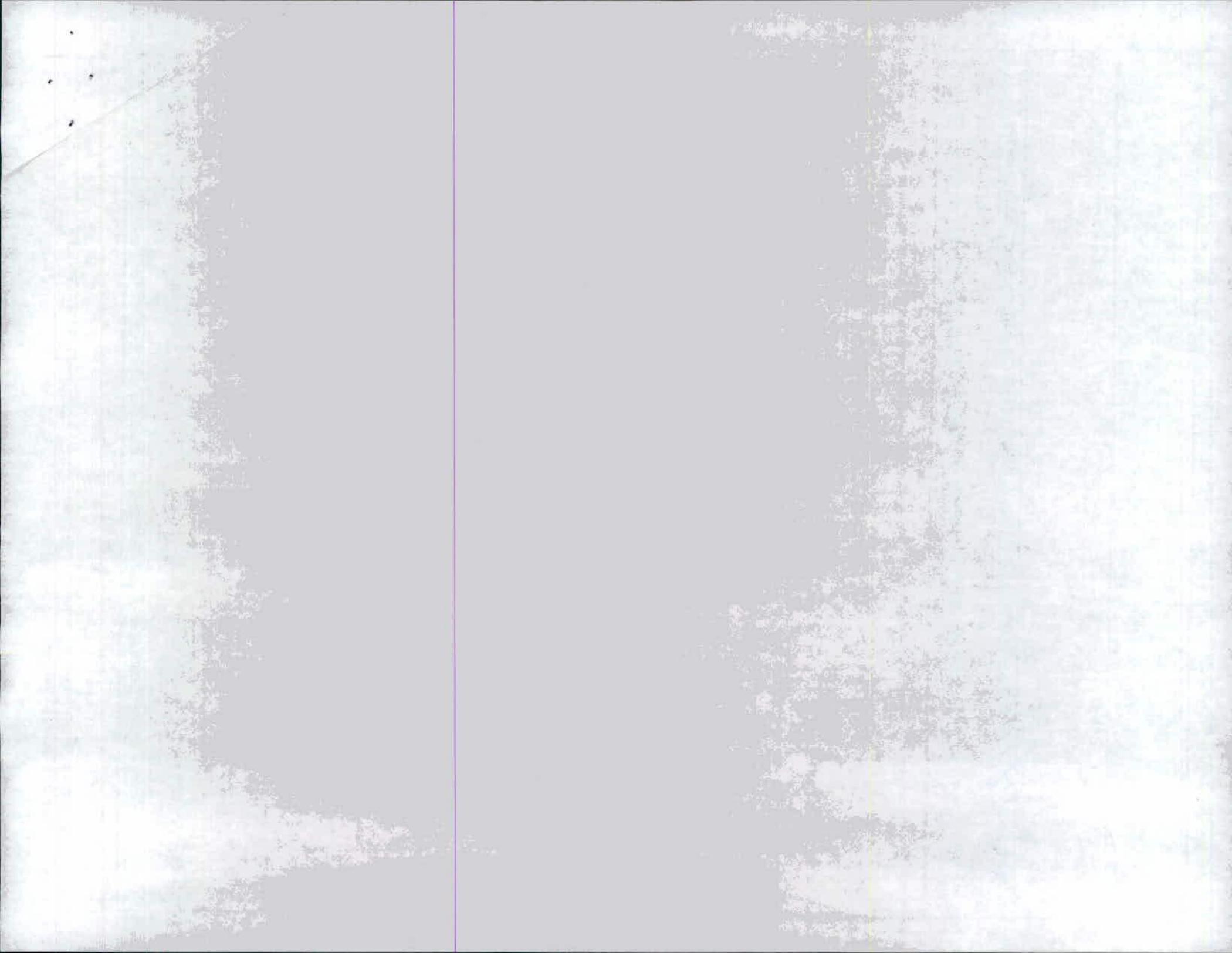
Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2423	Lug Extrusion
Comment: Qty.: 0.0717 f(s)/Unit Total : 14.3430 f(s) Lug Extrusion D2423 Batch: <i>B39513 43722</i>		
2.0	BAND SAW	BAND SAW
Comment: Band Saw Cut D2423 extrusion to 0.82" Batch: <i>B39513 43722 cut@ metec</i>		
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
<i>PG</i> Comment: HAAS CNC VERTICAL MACHINING #1 Machine per folio D2230-3 ← Check for crack while loading into the machine. <i>Issue P.O 7300 metec C20810/02 200</i>		

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>Receive + Inspect for front damage ensure C37C attached</i>
<i>RG</i> Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>10/09/08 (54) Carter</i>		
5.0	QC5	SECOND CHECK
Comment: SECOND CHECK <i>Inspect level 5 5081219 X54</i>		



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG

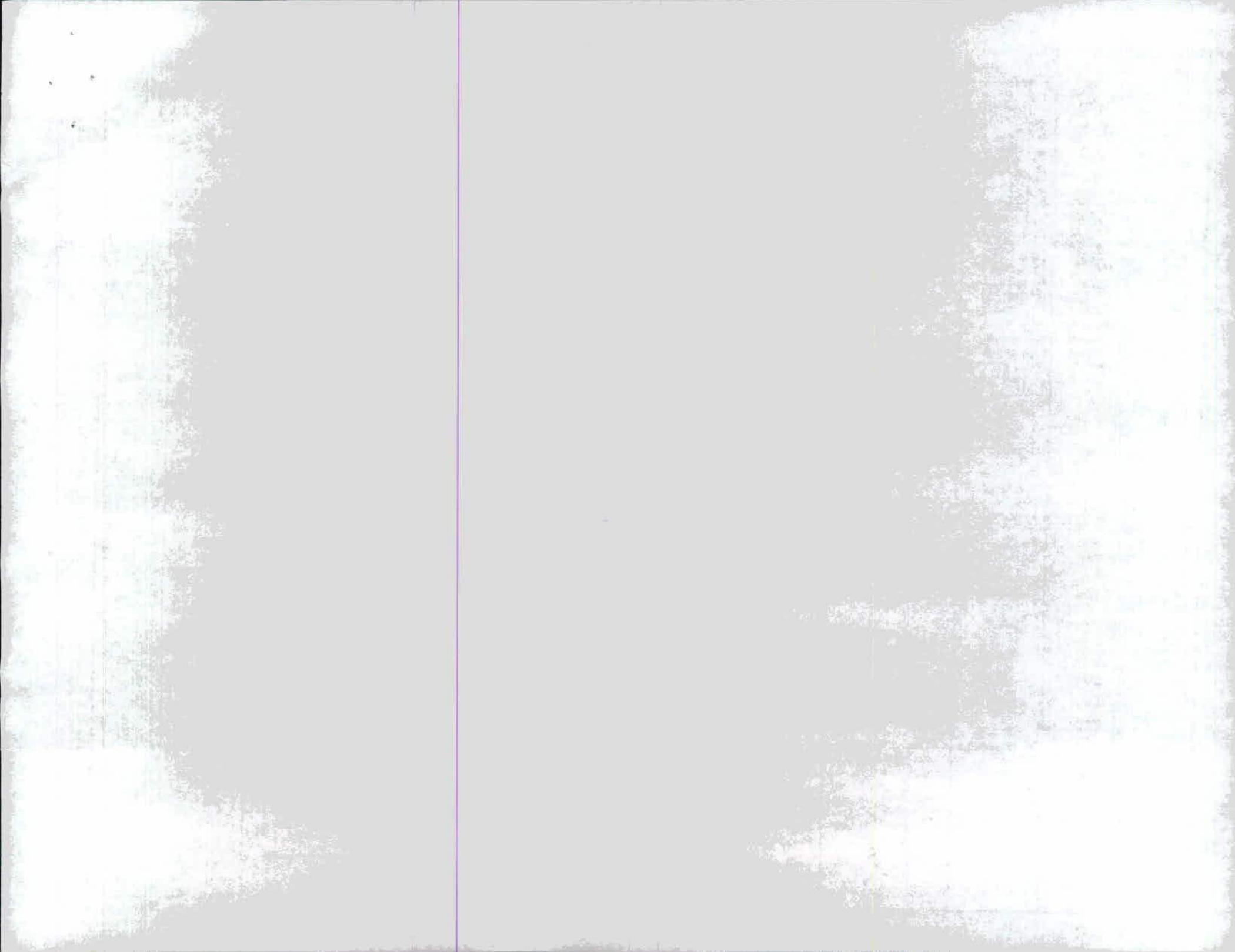
Job Number: 42316

Part Number: D22303

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		<i>u/a Saliris</i>
		<i>(54)</i>
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble and deburr rough edges after tumbling	
7.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		<i>F2 08/12/19</i>
		<i>(54)</i>
	Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1	
8.0	QC5	INSPECT WORK TO CURRENT STEP
		<i>S 08/12/19 (54)</i>
	Comment: INSPECT WORK TO CURRENT STEP	
9.0	POWDER COATING	POWDER COATING
		<i>M 109996 (54)</i>
	Comment: POWDER COATING Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3	
	START TIME: <i>1-20</i>	
	OVEN TEMPERATURE: <i>320-350</i>	
	FINISH TIME: <i>1-50</i>	
		<i>m-f 08/12/19</i>
		<i>(54)</i>
10.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
		<i>coated S 08/12/19 (54)</i>
	Comment: INSPECT POWDER COAT/INSPECT POWDER COAT	
11.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>(54)</i>
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>446</i>	
		<i>8/12/19 S4</i>
12.0	QC21	FINAL INSPECTION/W/O RELEASE
		<i>(54)</i>
	Comment: FINAL INSPECTION/W/O RELEASE	
	Job Completion	<i>Poohal 1.9 U 08/12/19</i>



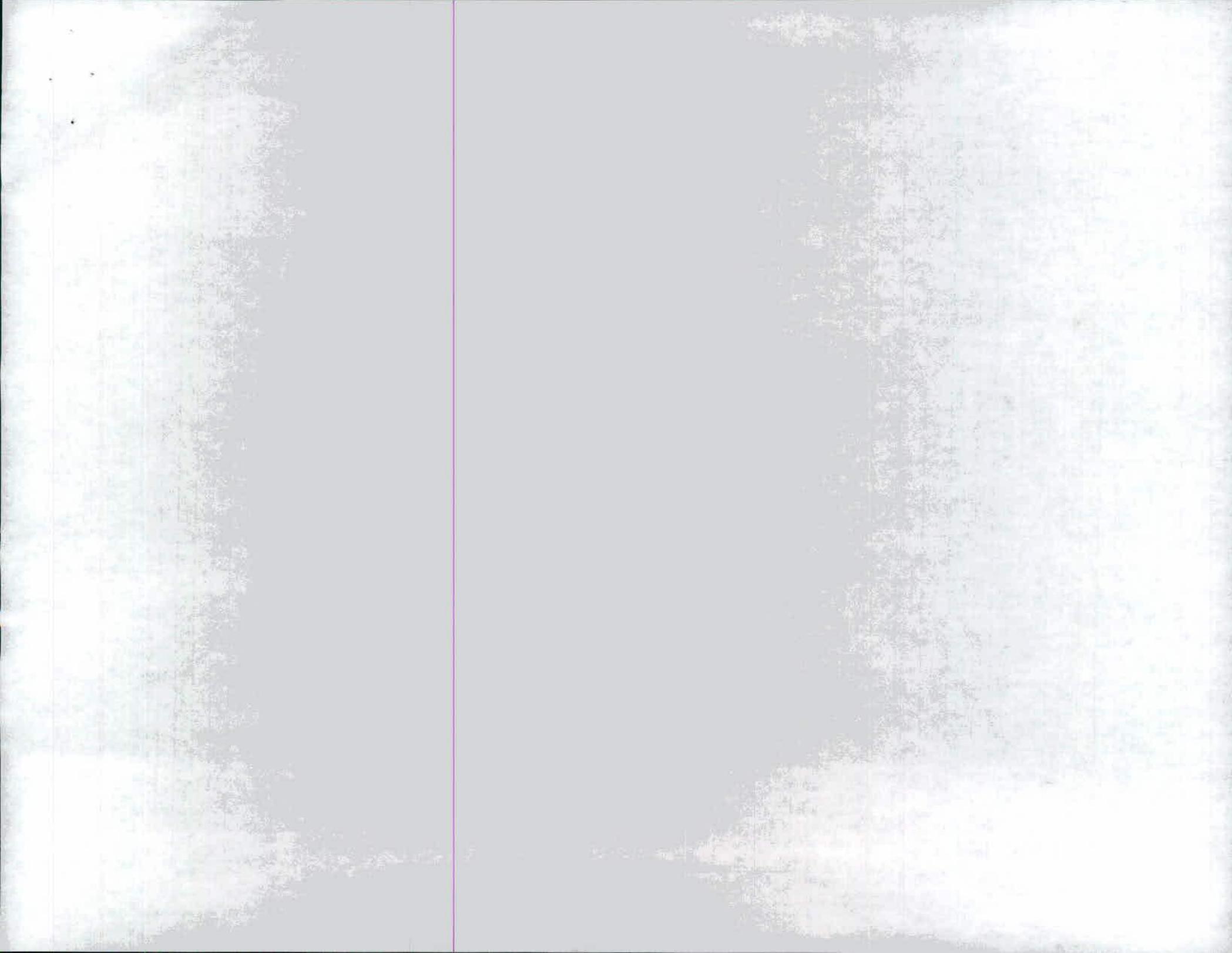
DART AEROSPACE LTD	Work Order:	42310
Description: Mounting Lug	Part Number:	D2230-3
Inspection Dwg: D2230 Rev: F		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

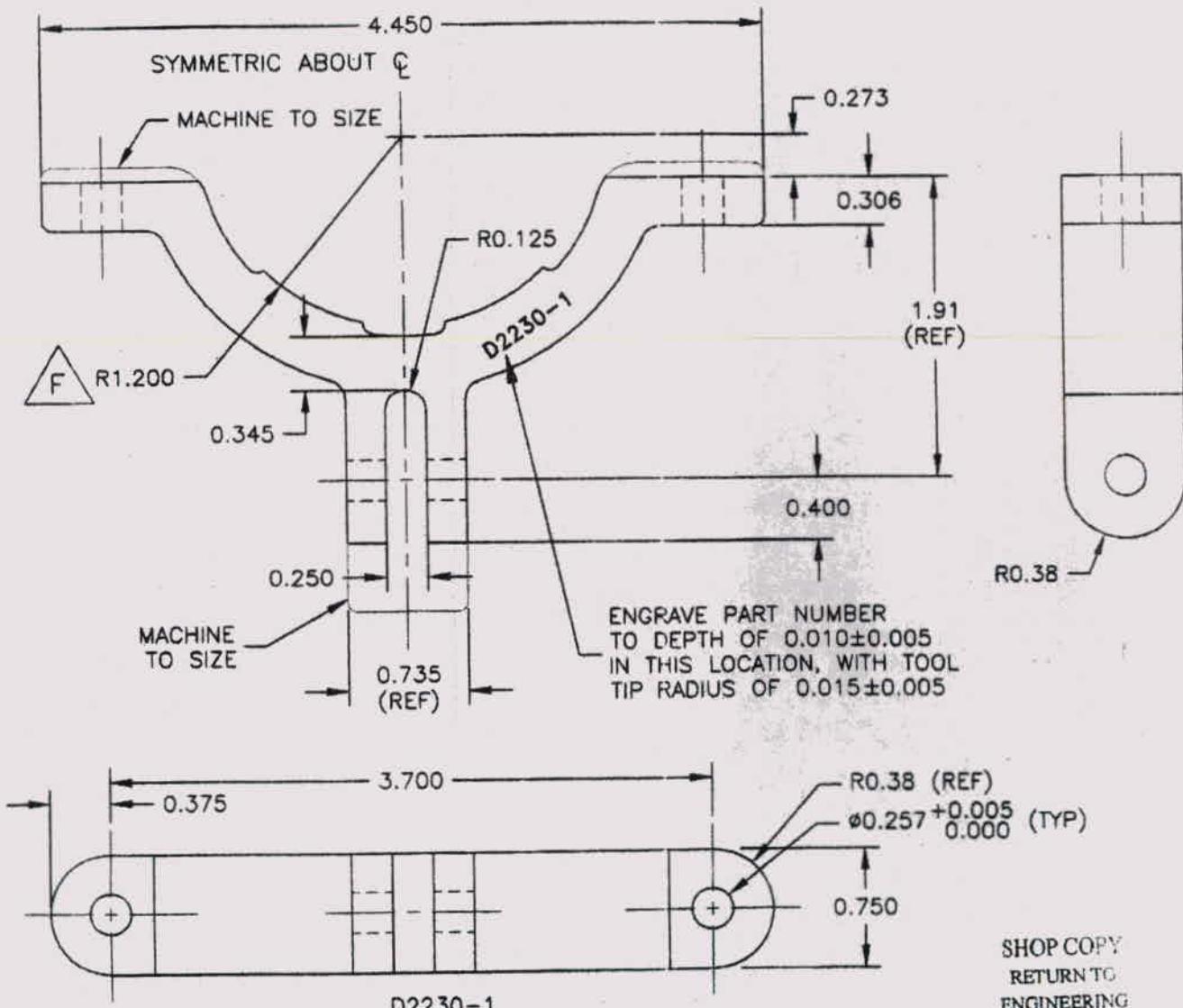
Measured by:	Audited by:	Prototype Approval:	N/A
Date:	Date:	Date:	

Rev	Date	Change	Revised by	Approved
A	03.11.11	New Issue	KJ/RF	EE



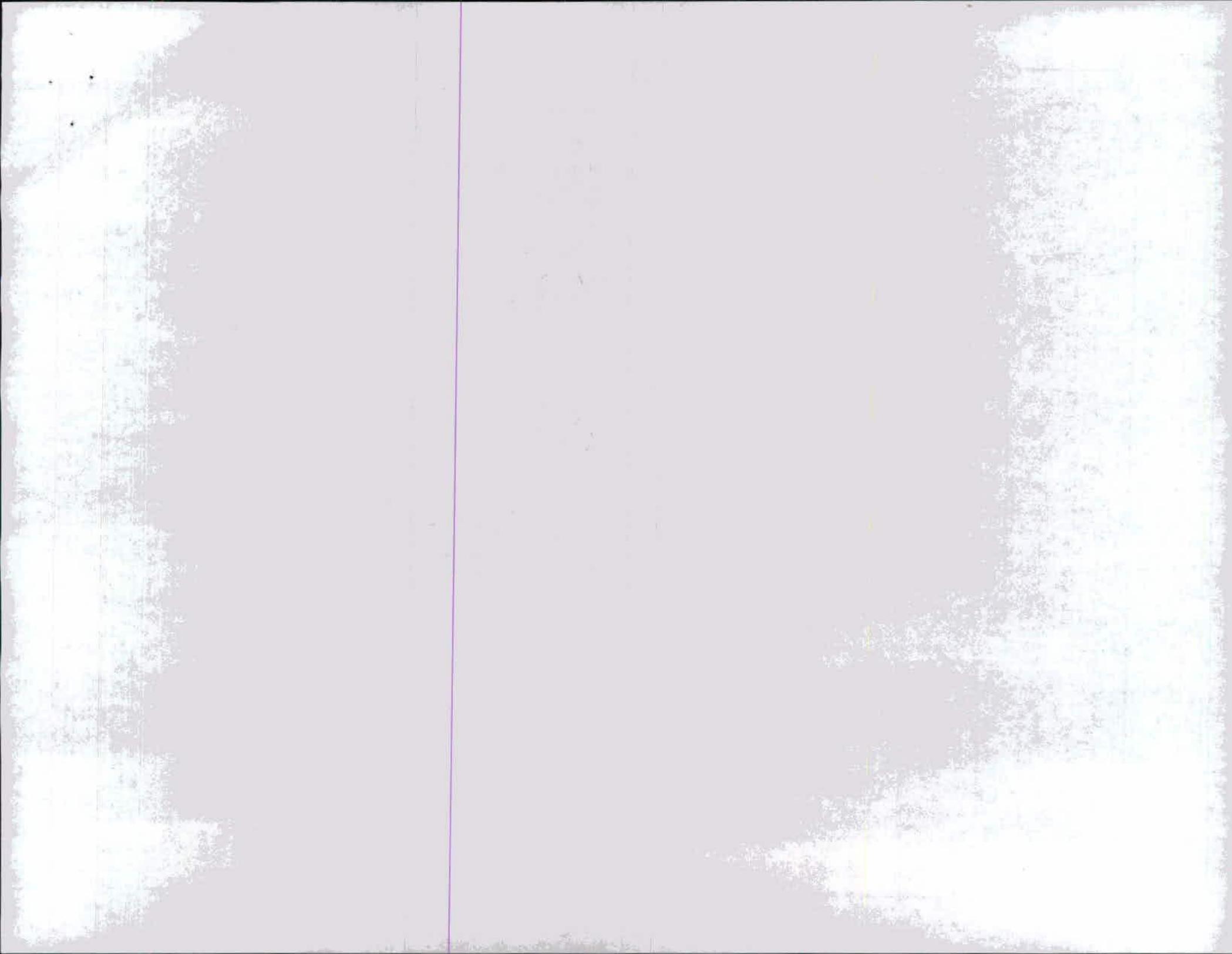
DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2230 REV. F SHEET 1 OF 2
DATE		TITLE MOUNTING LUG SCALE 1:1
99.12.13		
C	94.03.30	RE-DESIGN
-D	95.01.04	RE-DESIGN
E	95.01.04	RE-DESIGN
F	99.12.13	REDESIGN; R1.200 WAS R1.100

RELEASED
12-21 DS

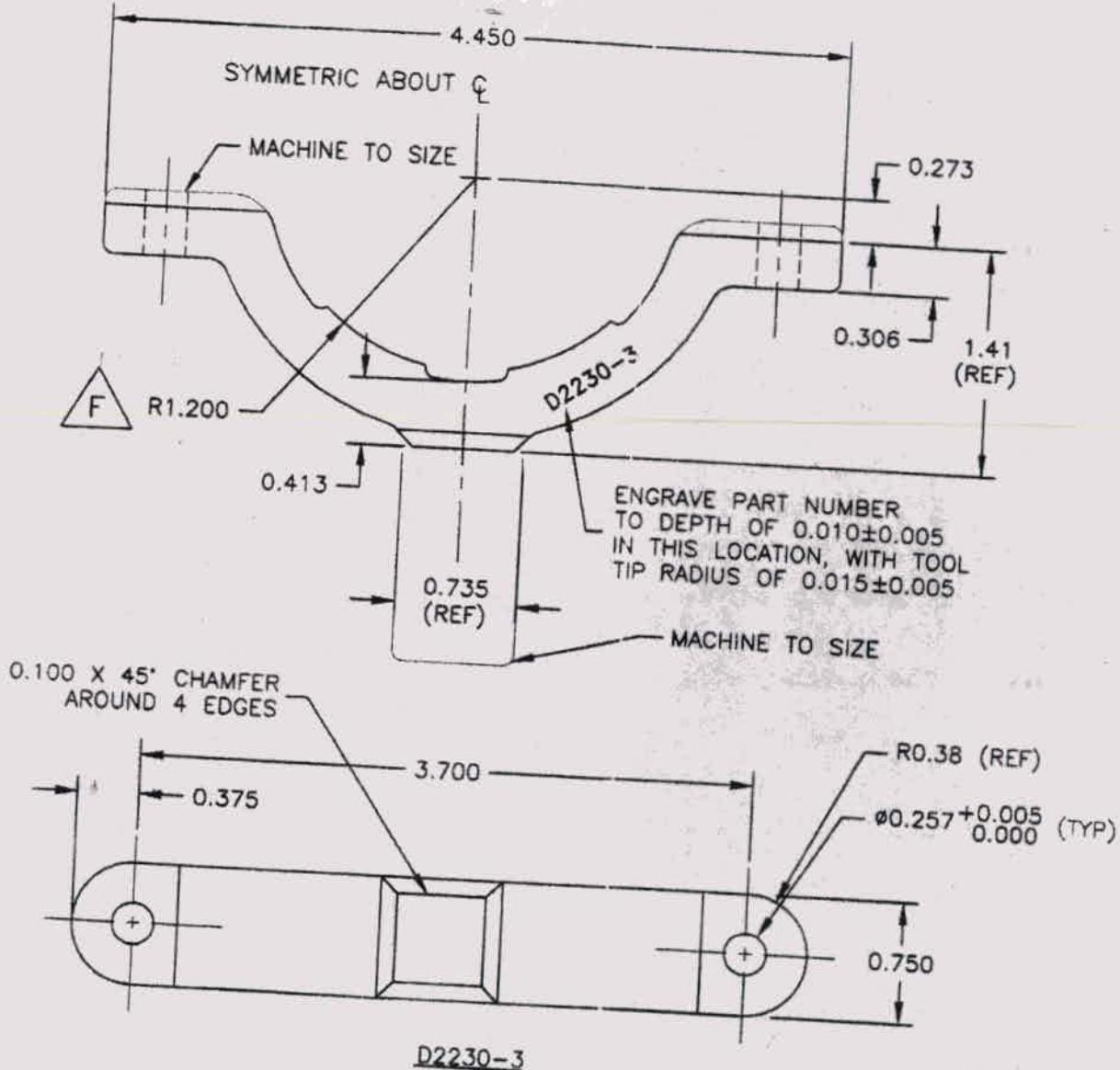
MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
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WITHOUT NOTICE
WORK ORDER
NO. 42316



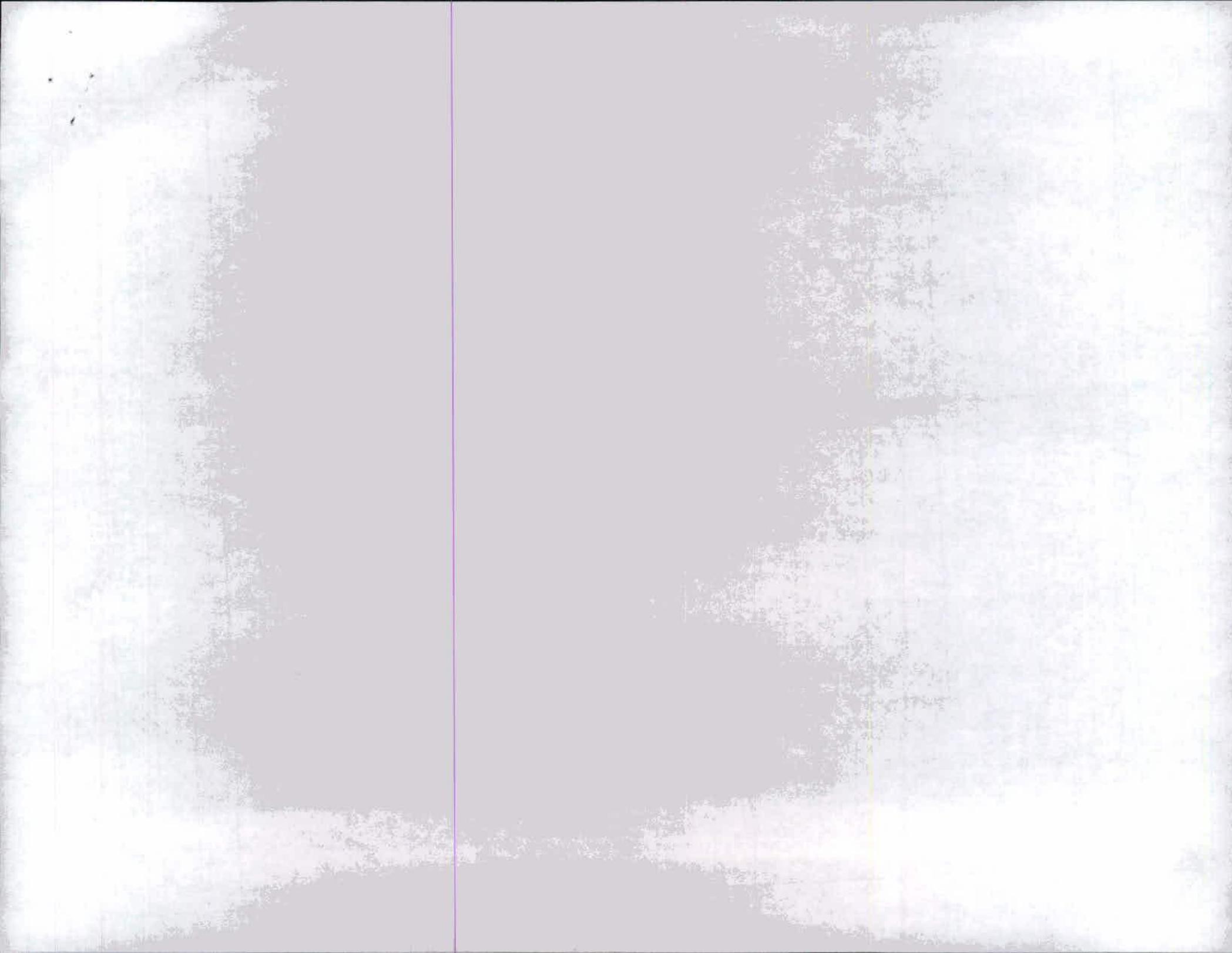
DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2230
DATE		TITLE MOUNTING LUG
99.12.13		REV. F SHEET 2 OF 2 SCALE 1:1

RELEASED
99.12.21 DS

MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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WORK ORDER
NO. 10351



METEC METAL TECHNOLOGY INC.

20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 16741
Date: Dec 18, 2008
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: 7300	Sold By: Walz, Christian D.
Shipped By: our truck	Ship Date: Oct 17, 2008

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D2230-3 Mounting Lug Material supplied by DART D2423 B43722	Each	200	54 ✓	<i>Oct 17/08</i>

Received by _____

Thank you for your order!





CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
54	D2230-3	Mounting lug	7300

MATERIAL: supplied by DART D2423 B43722

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Shigi Walz".
Shigi Walz

A handwritten date in blue ink, reading "S 09/12/08".

Vankleek Hill, December 18, 2008

